

# THESTIFESTM WEAR PLANTS

Tuf-Stuf Wear Plates are one of the fastest, simplest, and most cost effective methods available in the construction industry today for hard facing high wear / moderate impact areas.

## THE ADVANTAGE OF USING TUF-STUF WEAR PLATES ARE NUMEROUS:



On the average, **Tuf-Stuf Wear Plates** (58/64 Rockwell C) can be applied nearly 15 times faster than hard surfacing with weld rod.



Since considerably less welding is needed when applying **Tuf-Stuf Wear Plates**, potential damage to the applied surface is significantly reduced.



Because of a longer life cycle, **Tuf-Stuf Wear Plates** cost much less per sq. ft. than conventional hard surfacing with weld rod. Net result, less equipment down time.



Tuf-Stuf Wear Plates can be used on almost any wear application.

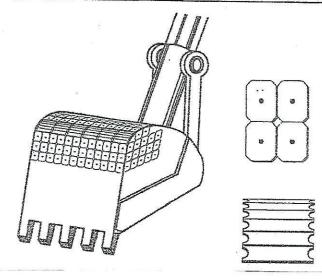
Thousands of **Tuf-Stuf Wear Plates** are now currently in use. Why not give them a try now. Immediate delivery available.

#### U.S. & METRIC SYSTEM

Sizes Available	No. Per Box	Weight Per Box	Sq. Ft. Per Box
3 x 4 x 3/16" 76.2 x 101.6 x 4.8 mm	48	30 lbs. 13.6 kg	4'
3 × 4 × 3/16"* 76.2 × 101.6 × 4.8 mm	24	15 lbs. 6.8 kg	2'
3 × 4 × 1/4" 76.2 × 101.6 × 6.4 mm	36	30 lbs. 13.6 kg.	3'
5 × 7 1/4" 127 × 177.8 × 6.4 mm	26	68 lbs. 30.8 kg.	6,32"
1 1/4 × 6 × 3/6" 31.8 × 152.4 × 4.8 mm	50	20 lbs. 9.1 kg.	2.60'
4 x 5 x 1/4" 101.6 x 127 x 6.4 mm	44	59 lbs. 26:70 kg.	6.1'

#### SOMETYPICAL APPLICATIONS FOR TUF-STUF WEAR PLATES:

- Loader Buckets
- Compactors
- Dredges
- · Gravel Pit Equipment Wear Areas
- High Wear/Moderate Impact Industrial Applications





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**Listed below** are four of the most common applications for the 3x4x3/16", 3x4x1/4", 5x7x1/4", 4x5x1/4" and  $11/4 \times 6x3/16$ ".

- 1. When spacing plates a distance apart, weld center hole first, then follow diagram #1.
- 2. For full coverage, weld center hole and then corners as illustrated in diagram #2.
- 3. The 90° Edge Protector is applied as in #1, except for a 1/2" weld in place of the spot weld. The Tuf-Stuf Strips spot weld near the edge at center (see Diagram 3) and on both ends.
- 4. The 5x7x1/4" and 4x5x1/4" can be applied as in diagram #4.

Each user can vary the welding technique depending upon impact and abrasion. Weld rod, such as 7018, can be used very effectively when welding **Tuf-Stuf Wear Plates**. Higher alloy rods can be applied if it appears the weld could wear before the plate completes its useful life.

When welding **Tuf-Stuf Wear Plates**, maintain the lowest interpass temperature possible. Excessive heat will remove the high hardness from the plates, thus reducing field life. Skip welding is an ideal application method.

